

Work Order ID 89964

September-13-12 8:53:46 AM

89964

Page 1

Item ID: D2235-1

Revision ID:

Item Name: Basket Rib

Start Date: 9/12/12 Start Qty: 9.00

Required Date: 10/19/12 Req'd Qty: 9.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: MLJ

Date: 12-09-13 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2235

Rev B1

100

0.00

100

Large Fab

Large Fab

Memo

0.00

Large Fab

1- Pick D3166-1 and cut as per dwg D2235 using DT83022- remove identification markings on tube 3- deburr

CC 12-11-21

110

QC6- Inspect dimensions to drawing

0.00

110

QC

Memo

0.00

Quality Control

CC 12-11-21

DAS
09
8-89

120

Identify as per dwg & Stock Location: WIA

0.00

120

Packaging

Memo

0.00

Packaging

CC 12-11-21

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Item ID: D2235-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Basket Rib

Start Date: 9/12/12 Start Qty: 9.00

9

Cust Item ID:

Required Date: 10/19/12 Req'd Qty: 9.00

9

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

12/11/2012
UMF
12-11-21

Picklist Print

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Page 1

Work Order ID: 89964

Parent Item: D2235-1

Parent Item Name: Basket Rib

Start Date: 9/12/12

Required Date: 10/19/12

Start Qty: 9.00

Required Qty: 9.00

Comments: IPP Rev:A New Issue 08-12-01 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3166-1 Basket Hoop		Manufactured	No			100	Each	8.0000	1	9		CC 12-11-21	

Location

WA

87426

87794

Loc Qty

8

6

2

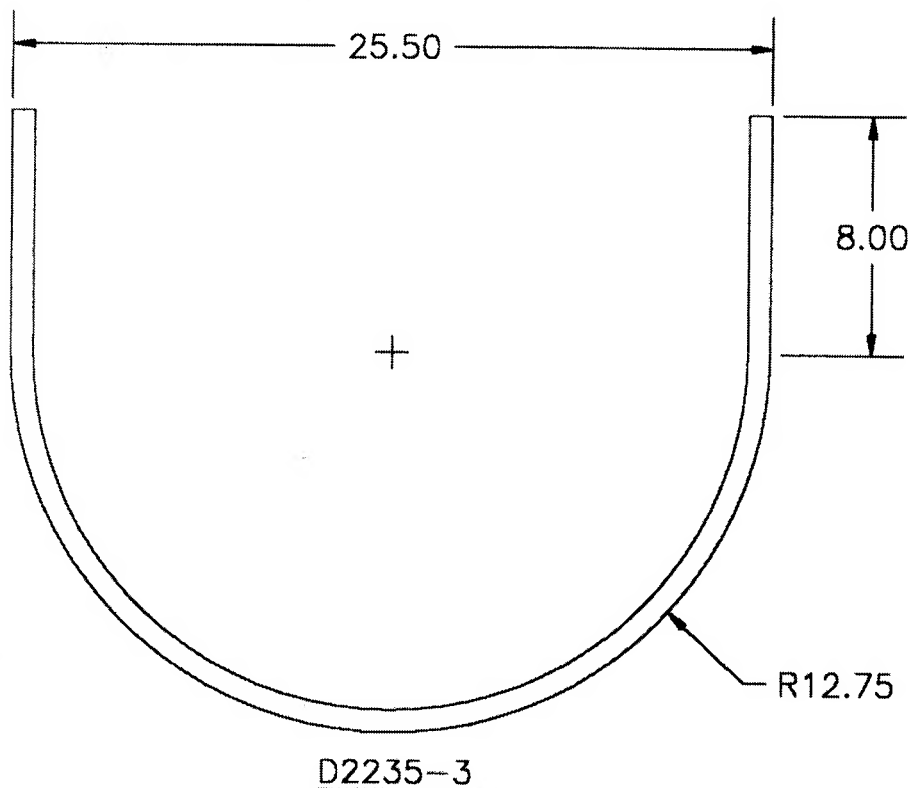
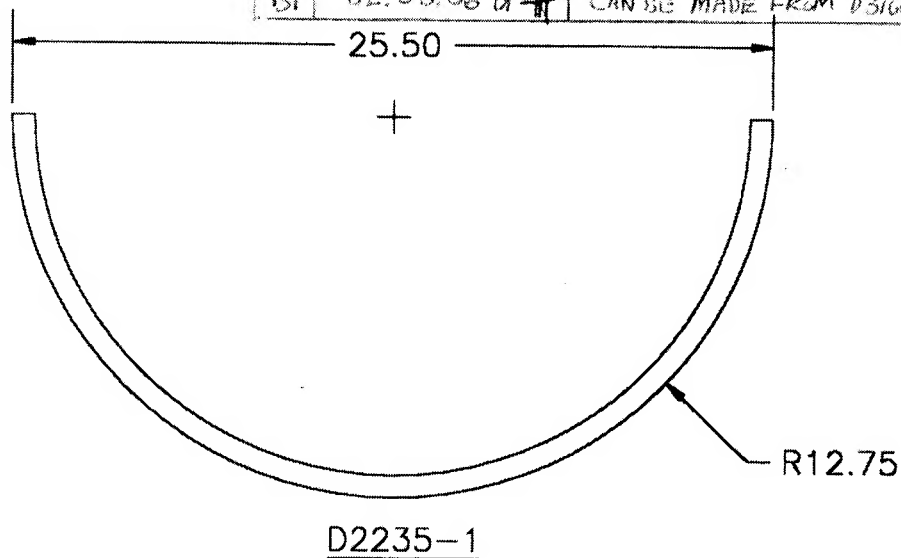
Loc Code


887426 →



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2235	REV. B SHEET 1 OF 1
DATE 94:12:16		TITLE BASKET RIBS	
BI 02.08.06 <i>U/H</i>		CAN BE MADE FROM D3166-1	

RELEASED
605096



CAN BE MADE FROM D3166-1 
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

NO. 89964
WORK ORDER

12-09-13
MCS